

Users Manual

Spring Balancer

EWF-9	EWF-40	EWF-90
EWF-15	EWF-50	EWF-105
EWF-22	EWF-60	EWF-120
EWF-30	EWF-70	



For safe and correct operation of the product, please be sure to read this manual and fully understand its content before use. After reading, keep the manual safe so that you can find and use it readily. In case of resale or transfer of this product, make sure to transfer the manual to the new owner.

> BMU-0009 Issued in December 2022

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1. Introduction

Thank you very much for your purchasing of the Spring Balancer. To prevent any trouble and obtain the best performance, please be sure to read this manual and fully understand its content.

Notation in this manual

Hazard levels

This product is designed with ultimate priority on the safety of operators. However, due to the nature of the system, there are risks that cannot be removed.

In this manual, the level of significance and risk is defined and indicated in three stages: "WARNING", "CAUTION", and "NOTICE". Thoroughly read and fully understand the indicated items before operating the product and performing maintenance procedures. The indications for "WARNING", "CAUTION", and "NOTICE" are in order of risk significance (WARNING > CAUTION > NOTICE). Their details are described below.

WARNING A situation that, if mishandled, may cause death or serious disability.			
	A situation that, if mishandled, may cause minor or moderate injury.		
NOTICE	Indicates a situation that, if mishandled, may cause property damage.		

The extent of the problem described above (disability, injury, and property damage) is defined as follows.

Serious disability:	Loss of eyesight, wound, burn (high-temperature or low-temperature), electric shock, bone fracture, poisoning, and other injuries that leave aftereffects and that require hospitalization or long-term outpatient treatment.
Moderate injury:	Burn, electric shock, bone fracture, and other injuries that do not require hospitalization or long-term outpatient treatment.
Minor injury:	Scratch, bruise, laceration, and other injuries that have a minor impact on health.
Property damage:	Extended damage to buildings, household articles, and injury to domestic animals or pets.

Other than WARNING, CAUTION, and NOTICE described above, matters important to workers are indicated using the following format.

REMINDER

Describes important details to be remembered for the operation.

Symbols

This Users Manual uses the following symbols to simply provide information in addition to the indications above.

Indicates a PROHIBITED action that must not be performed.

Indicates a REQUIRED action that must be performed.



Indicates potential property damage or a danger that may inflict bodily injury.

Indicates that it is necessary to thoroughly read the manual and the relevant documents.

Illustrations

This manual covers multiple models of the Spring Balancer. If their functions and details of operations are identical and can be correctly described in the same way, illustrations are provided taking a specific model as an example. Therefore, please note that the illustrations may be different from the actual equipment.

Scope of warranty and liabilities for the equipment

Warranty and liabilities for the equipment

- 1. We will repair or replace the product free of charge if a failure due to manufacturing defects occurs under proper usage during the warranty period. For details, contact us or your dealer.
- 2. The warranty will be void in the following cases:
 - 1) Change of ownership.
 - 2) Repair or modification performed by a party other than the manufacturer, agents, or dealers.
- 3. The warranty period is one (1) year from the date of purchase.
- 4. Repairs applicable to any of the following shall be charged even during the warranty period:
 - 1) Failure/damage caused by incorrect use.
 - 2) Failure/damage caused by use of non-authorized parts.
 - 3) Failure/damage caused by fire, earthquake, natural disaster, or other unexpected incident.
 - 4) Incident caused by fall, shock, negligence, or by inadequate storage.
 - 5) Failure/damage caused by use of parts or other equipment that are not included in this product.
 - 6) Replacement of consumables.
 - 7) Usage in violation of dangers or cautions stipulated in this manual.
 - 8) Failure/damage caused by any reason that is not attributable to the manufacturer.
- 5. Warranty exclusions such as opportunity loss.

Either during or after the warranty period, opportunity loss, damage to anything other than our product(s), or other duties imposed on you/your customer as a result of the failure of our product(s) are outside the scope of the warranty.

Copyright and liabilities

The copyright for this manual is issued to Endo Kogyo Co., Ltd.

The manual is provided for the limited purpose of supporting the safe and proper use of the product. It cannot be used for other purposes.

The customer may not use or make copies of this manual, in whole or in part, outside of this purpose without receiving prior consent from Endo Kogyo Co., Ltd.

The customer is also prohibited from translating or modifying the content of the manual, in whole or in part.

The content described in the manual is subject to change without advance notice. Please note this in advance.

Definition of intended users for this manual

This manual has been prepared to help all intended users involved with this product. From the stand point of safety, we have defined intended users according to their ability and experience and provided detailed descriptions for each group. This manual defines four user levels.

Operator	The operator is a user who engages in general operations. Maintenance and other operations that require special skills are excluded from the general operations. The operator is therefore not permitted to disassemble the main equipment. The operator should read the manual thoroughly and carry out their work with complete understanding of the operating procedures.
Maintenance operator	In addition to the work of the operator described above, the maintenance operator is permitted to perform installation, simple troubleshooting, and periodic inspections. The maintenance operator is required to develop sufficient knowledge and operating skill for this product. The maintenance operator should read the manual thoroughly and carry out their work with complete understanding of the equipment's characteristics and all work contents.

	The management supervisor is required to have sufficient knowledge of the			
Management product and advanced operating skill for this product.				
supervisor	The management supervisor should manage not only the product itself but on-site			
	operations that handle the product, comprehensively.			
	The service engineer is a worker with special knowledge and skills for installing the			
Somulas anginaar	product, investigating the causes of a failure or damage, and performing repairs			
Service engineer	and overhauls. Service engineering (the work by the service engineer) is			
	performed by our service technicians or authorized service technicians.			

Emergency contact in case of malfunctions

If any problem with the product arises, contact us or your dealer.

2. Precautions for handling

Incorrect handling of this product may cause damage to the product itself as well as a fire or injury. Thoroughly read the following precautions and be sure to heed the instructions when handling the machinery.

	WARNING				
\oslash	 Do not use in explosive, flammable gas, or dusty atmospheres, any place where water or oil may splash, and near combustibles. This may cause fire or injury. Do not perform any modification of the product. 				
	The maintenance should be performed by a maintenance operator who has developed sufficient knowledge and operating skill for the balancer.				
	 Incorrect usage of the product may cause an injury. Use the product correctly in accordance with the descriptions in this manual. Particularly, "WARNING", "CAUTION", and "NOTICE" described in this manual must be fully understood and always observed. Install the product correctly in accordance with the descriptions in this manual. 				
0	 Be sure to perform daily and periodic inspections. Be sure to use the product within the capacity range that is described in "4-3-1 Specifications". 				

3. Unpacking and Installation

3-1 Packaging arrangement and transportation

The standard set of this product is packaged for delivery in a cardboard box. The total weight of the package is the sum of the weight described in "4-3-1 Specifications" and the weight of the packing materials (approximately 0.5 kg). When transporting the package, do not drop or allow impact to it. Prepare a box of a similar size for re-packaging.

3-2 Checks after unpacking

After opening the package, check that the following products are included. Please contact us if you find anything missing or damaged.

- Spring Balancer (main equipment) ---- 1 set
- Support Site guide or Users Manual --- 1 copy

3-3 Disposal of packing materials

After opening the package, dispose of any packing and cushioning materials in accordance with the local regulations of the area where the product is used.

4. Product Description

4-1 Components

Note: The shapes and the number of springs differ according to the models.

4-1-1 Main equipment (EWF-9, 15, 22, 30, 40, 50, 60, and 70)



4-1-2 Main equipment (EWF-90, 105, and 120)



4-2 Operating environment

Installation location:	General indoor
Ambient temperature:	-10°C to +50°C (no freezing)
Humidity:	85% or less (no condensation)
Atmosphere:	Non-explosive, free of flammable or corrosive gas, or dust, water/oil should not
	splash directly.

4-3 **Product specifications**

4-3-1 Specifications

Model	Capacity range (kg)	Factory setting load (kg)	Stroke (m)	Wire rope diameter (φ mm)	Mass (kg)	
EWF-9	4.5 to 9.0	6.5	1.3	4.0	3.5	
EWF-15	9.0 to 15.0	12	1.3	4.0	3.8	
EWF-22	15.0 to 22.0	18	1.5	4.76	7.3	
EWF-30	22.0 to 30.0	26	1.5	4.76	7.7	
EWF-40	30.0 to 40.0	35	1.5	4.76	9.7	
EWF-50	40.0 to 50.0	45	1.5	4.76	10.1	
EWF-60	50.0 to 60.0	55	1.5	4.76	11.1	
EWF-70	60.0 to 70.0	65	1.5	4.76	11.4	
EWF-90	70.0 to 90.0	80	2.0	4.76	21.9	
EWF-105	85.0 to 105.0	95	2.0	4.76	24.0	
EWF-120	100.0 to 120.0	110	2.0	4.76	27.5	

4-3-2 Fall-arrest device

If the spring is ruptured, this device prevents the tool (equipment) attached to the bottom hook from falling across the entire stroke. If the spring is ruptured, the safety pin is activated from the spring casing and interferes (collides) with the pin installed on the spring casing, stopping the rotation of the drum.

For the method of releasing the activated fall-arrest device, refer to "7-2 Releasing the fall-arrest device".



The fall-arrest device is not designed to prevent tools (equipment) from falling. Before using the balancer, be sure to check that the total mass (weight) of the tool (equipment) and the accessories is within the capacity range of the balancer.

NOTICE

If the spring tension is set lower than the minimum capacity, the fall-arrest device will be activated and prevent the vertical movement of the tool (equipment). (See "0 Installation of tools (equipment) and adjustment of the spring tension".)

4-3-3 Drum lock device

You can lock the drum by setting the drum lock device. (See "6-3 Operation method of the drum lock".) The drum lock is used to remove the tool (equipment) attached to the bottom hook or to replace the wire rope or the wire guide. (See "6-4-1 Method of removing the tool (equipment)".)

4-4 Applicable standards

■ Machinery Directive 2006/42/EC

EN ISO 12100: Safety of machinery. General principles for design. Risk assessment and risk reduction

Note: Only the standard specification of this product complies with the standards. If the product is used in combination with non-standard parts or modified by the customer, the standards may no longer be complied with. Please note this in advance.

5. Installation

WARNING

- Install the balancer correctly in accordance with the descriptions in this manual. Incorrect installation may cause an injury, property damage, or damage to the balancer.
- Be sure to attach an auxiliary wire rope or chain to the balancer to protect workers in case the top hook or the support member (metal hanger) for the balancer should be damaged.

The installation should be performed by a maintenance operator who has developed sufficient knowledge and operating skill for the balancer.

5-1 Preparation and checks before installation

5-1-1 Tools and equipment for installation

All of the following items must be prepared by the customer.

- · Auxiliary wire rope or chain
- · Support members (metal hangers)

5-1-2 Check of installation location

Before installing the product, check that the installation location does not have any of the following problems.

- 1 Check that the support members have a sufficient strength.
- 2 Ensure that sufficient space for performing maintenance, including the adjustment of the spring tension, is available on a side of the main equipment.
- 3 Ensure that adequate work space is available around the main equipment.
- **4** Check that the installation location has the installation environment described in "4-2 Operating environment".
- 5 If a trolley is used, attach a carabiner.
- 6 Check that there are no sharp edges in the installation location.

5-2 Installation procedures

5-2-1 Installation of the Spring Balancer



- 2 Check that the top hook latch is closed.
- 3 Ensure that the balancer moves freely.
- 4 Prepare an auxiliary wire rope or chain that has a strength at least 10 times greater than the maximum capacity of the balancer.
- 5 As shown in the figure on the right, attach an end of the auxiliary wire rope or chain to a support member (metal hanger) different from the support member (metal hanger) to which the top hook has been attached. Attach the other end of the auxiliary wire rope or chain to the main equipment of the balancer.





5-2-2 Installation of tools (equipment) and adjustment of the spring tension

WARNING

Do not pull out the wire rope when the balancer is not loaded. If the wire rope is released by mistake while being pulled out without a load, it may quickly be wound up, causing an injury.

NOTICE

If the spring tension is set higher than the maximum capacity, not only will the specified stroke not be obtained, but the life of the spring will also be reduced. Also, if the spring tension is set lower than the minimum capacity, the fall-arrest device will be activated and prevent the vertical movement of the tool (equipment).

- 1 Check whether the total mass (weight) of the tool (equipment) and the accessories is within the capacity range of the balancer.
- 2 While checking the gauge, turn the worm with a spanner or the like to adjust the spring tension so that the tension is suitable for the mass (weight) of the tool.
 - The tension will increase if you turn the worm in the "+" direction (clockwise).
 - The tension will decrease if you turn the worm in the "-" direction (counterclockwise).



- **3** Lift the tool (equipment) and attach it to the bottom hook of the balancer. Do not pull out the wire rope.
- 4 After attaching the tool (equipment), perform readjustment and ensure that balance is achieved.

NOTICE



If the spring tension is too strong, the main equipment of the balancer or the wire rope may be damaged.

5-3 Post-installation checks

5-3-1 Checking the working range (stroke)



Do not extend the wire rope beyond the stroke. Doing so may damage the balancer.

1 Ensure that work can be performed within the range of the stroke. For the stroke of each product, see "4-3-1 Specifications".

NOTICE

2 If the range of the stroke is insufficient, lower the installation height of the balancer or use an appropriate sling between the bottom hook and the tool (equipment).

Note: The auxiliary wire rope, the support member, and the tool (equipment) in the figure are indicated for

6. Usage

6-1 Pre-operation inspections and checks



Inspect and check the following items before starting the operation:

Check of the surroundings

- **1** Ensure that there is no trash or unnecessary equipment around the balancer or in the work space.
- **2** If there is any obstacle and the like that cannot be removed, contact the person in charge of the work.

■ Inspection of the support member (metal hanger)

- 1 Check that the support member (metal hanger) is not worn.
- 2 If any wear is found, immediately stop the operation.



Stroke

■ Check of the main equipment of the balancer

For the main equipment of the balancer, perform the following inspections and checks.

- 1 Check that the top and bottom hooks are not worn and can rotate smoothly.
- 2 Check that the latches of the top and bottom hooks are not deformed and do not come off the hooks.
- 3 Check that the wire rope is not worn (Note: particular attention should be paid to wire breakage and the base of terminal locks).
- 4 Check that the buffer is not worn or cracked.
- 5 Check for significant wear or cracks in the wire guide. Check that the mounting screws are not loose.
- 6 Check that the case is not worn, the mounting bolts are not loose, and air is not leaking.
- 7 Check that the auxiliary wire rope (or chain) is not worn and the mounting bolts are not loose.
- 8 Check that the pin and the safety pin have not dropped off.
- 9 Check the E-type retaining ring is not removed.
- **10** Check that the screws and the bolts in various parts are not loose.



Note: The support member (metal hanger) and the auxiliary wire rope in the figure are indicated for reference.

6-2 Precautions for use

<u> Marning</u>

- Do not move directly under the tool (equipment) suspended from the balancer.
- Do not perform any modification of the balancer.
- Do not remove tools (equipment) with the wire rope pulled out. The wire rope may be quickly wound up, causing an injury.

ACAUTION

Be sure to use the product within the capacity range. (Refer to the capacity range in "4-3-1 Specifications")

NOTICE

- Do not extend the wire rope further than its stroke.
- Do not extend the wire rope in an oblique direction.

Adjust the spring tension before the operation.

Remove the tool (equipment) while lifting it and with the wire rope completely wound inside the drum.

6-3 Operation method of the drum lock

Operate the drum lock according to the figure below.



6-3-1 Activation of the drum lock

 WARNING
 Do not remove the tool (equipment) attached to the bottom hook until it is confirmed that the drum is securely locked. If the drum is locked inadequately, the drum lock may be released during the work. Then, the wire rope may be quickly wound up, causing an injury.

- **1** Remove the spring pin from the release position and move it to the lock position.
- 2 Move the tool (equipment) up and down to check that the drum is securely locked.

6-3-2 Release of the drum lock

 Do not release the drum lock when the balancer is not loaded or after the tool (equipment) is replaced with one with a different mass (weight). If the drum lock is released in such situations, the wire rope may be quickly wound up as soon as the lock is released, the tool may fall, or an injury may be caused. Attach the tool and adjust the spring tension before releasing the drum lock.

🕂 WARNING

- 1 If the tool has been removed, be sure to attach the removed tool.
- 2 Remove the spring pin from the lock position and move it to the release position.

6-4 Replacement of the tools (equipment)

6-4-1 Method of removing the tool (equipment)

• Do not move directly under the tool (equipment) suspended from the balancer.

- Do not remove tools (equipment) with the wire rope pulled out. The wire rope may be quickly wound up, causing an injury.
- 1 Confirm that the tool (equipment) can be moved up and down.
- 2 Lift the tool and wind the wire rope completely inside the drum.
- **3** Remove the tool (equipment).

6-4-2 Method of attaching the tool (equipment)



- 1 Check whether the total mass (weight) of the tool (equipment) and the accessories is within the capacity range of the balancer.
- **2** Install the tool (equipment) and adjust the spring tension in accordance with "0 Installation of tools (equipment) and adjustment of the spring tension".

6-4-3 Replacement of the tool (equipment) using the drum lock

<u>/ WARNING</u>

- Do not move directly under the tool (equipment) suspended from the balancer.
- Do not replace the tool with one with a different mass.
- Do not remove the tool before checking that the drum is securely locked by moving the tool (equipment) up and down. If the drum is locked inadequately, the drum lock may be released during the work. Then, the wire rope may be quickly wound up, causing an injury.

Be sure to use the product within the capacity range. (Refer to the capacity range in "4-3-1 Specifications")

NOTICE



Adjust the spring tension before the operation.

- 1 Confirm that the tool (equipment) can be moved up and down.
- 2 Lock the drum within the range of the stroke according to "6-3 Operation method of the drum lock", and then remove the tool.
- **3** Confirm that the mass of the tools is identical, and attach the tool (equipment) according to "0 Installation of tools (equipment) and adjustment of the spring tension".

6-5 Periodical inspections

Perform an inspection at least once per month.

For the method of the periodical inspections, download "Repair Manual" from our website and refer to "2-2 Periodical inspections" in "Repair Manual".

http://www.endo-kogyo.co.jp

If the product is used in an unfavorable environment or used frequently, reduce the interval between the inspections.

7. Troubleshooting

7-1 Countermeasures?

<u> M</u>WARNING

Do not remove the tool (equipment) attached to the wire rope end until the cause of the failure is identified. If the tool (equipment) is removed, the wire rope may be quickly wound up, causing an injury.

CAUTION



• If you notice anything unusual, stop the operation immediately. After checking the items listed in the table below, appropriate measures should be taken by a maintenance operator who has developed sufficient knowledge and operating skill for the balancer.

• If the situation does not relate to any of the listed items in the table below, contact us or your dealer.

Failure	Reason	Measure		
	 The drum lock is activated. 	 Release the drum lock. See "6-3 Operation method of the drum lock". 		
	 The spring tension is increased too much and the spring has been tightly wound. 	 Decrease the spring tension. See "0 Installation of tools (equipment) and adjustment of the spring tension". 		
 The wire rope cannot be pulled out or wound. 	 The spring tension is decreased too much and the fall-arrest device has been activated. 	 Release the fall-arrest device. See "7-2 Releasing the fall-arrest device". 		
	 The wire rope came off the groove on the drum and is caught between the casing and the drum. 	 Return the wire rope to the groove on the drum. See "2-6 Countermeasures when the wire rope is caught between the drum and the casing" in "Repair Manual". 		
	 The spring has been ruptured. 	 Replace the spring. See "2-4 Replacement of the spring" in "Repair Manual". 		

7-2 Releasing the fall-arrest device

If the fall-arrest device is activated, for example, when the spring tension is reduced too much, release the fall-arrest device with the following procedure.

- Move the tool (equipment) up and down manually.
 The tool can be moved up and down within approximately 70 mm to 160 mm.
- 2 If the tool descends after being lifted up by hand and then released, turn the worm in the "+" direction (clockwise) until the tool starts ascending. At this time, never remove the tool.
- **3** Confirm that the tool can be moved up and down, and that the fall-arrest device is released.
- **4** If the fall-arrest device cannot be released with the procedure above, the spring is ruptured. Replace the spring according to "2-4 Replacement of the spring" in "Repair Manual".

8. Dimensional Drawing





Outline drawing (Table of external dimensions)

	Dimension (mm)							
Model	A		Б	0	Ĺ	-	-	0
	MIN.	MAX.	В	С	D	E	F	G
EWF-9, 15	346	1646	136	φ174	14	15	φ3.2	φ3.2
EWF-22, 30	445	1945	158	φ214	18	18	φ3.2	φ3.2
EWF-40, 50	445	1945	188	φ215	18	18	φ3.2	φ3.2
EWF-60, 70	445	1945	199	φ215	18	18	φ3.2	φ3.2
EWF-90	493	2493	259.5	φ262	22	18	φ3.2	φ3.2
EWF-105	493	2493	277.5	φ262	22	18	φ3.2	φ3.2
EWF-120	493	2493	301.5	φ262	22	18	φ3.2	φ3.2

9. Consumables and Special Accessories

The consumables include the following parts. If any of these parts are broken or any wear or damage is found, replace them.

- Spring
- Wire rope
- Wire guide
- Drum

Note: For the replacement of the consumables and other parts, download "Repair Manual" from our website or contact us or your dealer.

For special accessories of the Spring Balancer, check in the catalog linked on our website. Our website: http://www.endo-kogyo.co.jp/

10. Disposal of Product

When disposing of the product, follow the local regulations of the area where the product to be disposed, and dispose it as industrial waste.

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- This manual and the specifications of this product are subject to change for improvement without advance notice.
- It is strictly prohibited to reprint or copy any information contained in this manual.



Repair Manual

Spring Balancer

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NOTICE	A situation that, if mishandled, may cause property damage.

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Describes important details to be remembered for the operation.

Symbols

This Users Manual uses the following symbols to simply provide information in addition to the indications above.



Indicates a PROHIBITED action that must not be performed.

Indicates a REQUIRED action that must be performed.



Indicates potential property damage or a danger that may inflict bodily injury.



Indicates that it is necessary to thoroughly read the manual and the relevant documents.

Illustrations

This manual covers multiple models of the Spring Balancer. If their functions and details of operations are identical and can be correctly described in the same way, illustrations are provided taking a specific model as an example. Therefore, please note that the illustrations may be different from the actual equipment.

Scope of warranty and liabilities for the equipment

Warranty and liabilities for the equipment

- 1. We will repair or replace the product free of charge if a failure due to manufacturing defects occurs under proper usage during the warranty period. For details, contact us or your dealer.
- 2. The warranty will be void in the following cases:
 - 1) Change in ownership.
 - 2) Repair or modification performed by a party other than the manufacturer, agents, or dealers.
- 3. The warranty period is one (1) year from the date of purchase.
- 4. Repairs applicable to any of the following shall be charged even during the warranty period:
 - 1) Failure/damage caused by incorrect use.
 - 2) Failure/damage caused by use of non-genuine parts.
 - 3) Failure/damage caused by fire, earthquake, natural disaster, or other unexpected incident.
 - 4) Incident caused by fall, shock, negligence, or by inadequate storage.
 - 5) Failure/damage caused by use of parts or other equipment that are not included in this product.
 - 6) Replacement of consumables.
 - 7) Usage in violation of dangers or cautions stipulated in the Users Manual and this manual.
 - 8) Failure/damage caused by any reason that is not attributable to the manufacturer.
- 5. Warranty exclusions such as opportunity loss. Either during or after the warranty period, opportunity loss, damage to anything other than our product(s), or other duties imposed on you/your customer as a result of the failure of our product(s) are outside the scope of the warranty.

Copyright and liabilities

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The customer is also prohibited from translating or modifying the content of the manual, in whole or in part.

The content described in the manual is subject to change without advance notice. Please note this in advance.

Definition of intended users for this manual

This manual has been prepared to help all intended users involved with this product. From the standpoint of safety, we have defined intended users according to their ability and experience and provided detailed descriptions for each group.

This manual defines four user levels.

Operator	The operator is a user who engages in general operations. Maintenance and other operations that require special skills are excluded from the general operations. The operator is therefore not permitted to disassemble the main equipment. The operator should read the manual thoroughly and carry out their work with complete understanding of the operating procedures.
Maintenance operator	In addition to the work of the operator described above, the maintenance operator is permitted to perform installation, simple troubleshooting, and periodic inspections. The maintenance operator is required to develop sufficient knowledge and operating skill for this product. The maintenance operator should read the manual thoroughly and carry out their work with complete understanding of the equipment's characteristics and all work contents.
Management supervisor	The management supervisor is required to have sufficient knowledge of the product and advanced operating skill for this product. The management supervisor should manage not only the product itself but on-site operations that handle the product, comprehensively.
Service engineer	The service engineer is a worker with special knowledge and skills for installing the product, investigating the causes of a failure or damage, and performing repairs and overhauls. Service engineering (the work by the service engineer) is performed by our service technicians or other authorized service personnel.

Emergency contact in case of malfunctions

If any problem with the product arises, contact us or your dealer.

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1. Precautions for handling

Incorrect handling of this product may cause damage to the product itself as well as a fire or injury. Thoroughly read the following precautions and be sure to heed the instructions when handling the machinery.



2. Maintenance

<u> Marning</u>

The maintenance should be performed by a maintenance operator who has developed sufficient knowledge and operating skill for the balancer.

CAUTION



Replace any parts using genuine parts only.

Daily and periodic inspections are required for the product to be used safely and properly. If any failure is found in the inspections, the relevant parts must be replaced. For details, contact us or your dealer.

2-1 Daily inspections

Before starting the operation, refer to "6-1 Pre-operation inspections and checks" of the separate Users Manual and perform the inspections and checks daily.

2-2 Periodical inspections

Perform an inspection at least once per month.

If the product is used in an unfavorable environment or used frequently, reduce the interval between the inspections.

2-2-1 Inspection of the hook

See the figure below and measure the dimensions of the hook. The hook must be replaced when any dimensions have reached the limiting dimensions. Stop using the balancer, and contact us or your dealer.

Operating limit of the top hook





Madal	Limiting dimension (mm)					
Model	А	В	С	D	Е	
EWF-9, 15	11.7	15.5	44.0	1.5	—	
EWF-22, 30, 40, 50, 60, 70	15.3	20.0	54.5	2.0	_	
EWF-90, 105, 120	20.7	_	_	2.0	41.4	

Operating limit of the bottom hook



Madal	Limiting dimension (mm)			
Model	F	G	Н	Ι
EWF-9, 15	8.0	16.5	41.0	4
EWF-22, 30, 40, 50, 60, 70 EWF-90, 105, 120	14.9	19.5	53.5	5

2-2-2 Inspection of the wire rope

See the figure below and measure the dimension of the wire rope. The wire rope must be replaced when the dimension has reached the limiting dimension or the limiting number of broken wires within one pitch. Stop using the balancer and change the wire rope (see "2-3 Replacement of the wire rope"), or contact us or your dealer.

Operating limit of the wire rope



Model	Dimension J (mm) Reference Limiting dimension dimension		Limiting number of broken wires within one pitch
EWF-9, 15	4.0	3.7	11
EWF-22, 30, 40, 50, 60, 70	4.76	4.3	13
EWF-90, 105, 120	4.76	4.6	11

■ Check of the state of the wire rope

Check that there is no deformation or kink in the wire rope.



Note: Kink is the state in which the wire rope is partially deformed due to torsion or looseness.

2-3 Replacement of the wire rope

<u> WARNING</u>

Do not release the drum lock when the balancer is not loaded or after the tool (equipment) is replaced with one with a different mass (weight). If the drum lock is released in such situations, the wire rope may be quickly wound up as soon as the lock is released, the tool may fall, or an injury may be caused. Attach the tool and adjust the spring tension before releasing the drum lock.

- 1 Pull down the tool (equipment) and extend the wire rope completely.
- 2 Align the position of the plug attached to the drum so that the plug can be seen through the window as shown in the figure below.



- 3 Activate the drum lock. (See "6-3 Operation method of the drum lock" in the Users Manual)
- **4** Before removing the tool, move the tool up and down to check that the drum is securely locked.

MARNING

Do not remove the tool before checking that the drum is securely locked by moving the tool (equipment) up and down. If the drum is locked inadequately, the drum lock may be released during the work. Then, the wire rope may be quickly wound up, causing an injury. **5** Remove the balancer from the support member and place it on the ground or on a workbench.



6 Remove the plug with a hex. key.



7 Pull the wire rope from the drum until it is totally removed.





8 Insert the new wire rope into the drum through wire rope insertion hole B from side A as shown in the figure below, and pass the wire rope inside the drum.

Wire rope insertion hole B



9 Pull out the end of the wire rope through the window and insert the end into the hole for the plug.



Sectional drawing

10 Attach the plug and tighten it with a hex. key.



Sectional drawing

- **11** Install the balancer to the support members.
- **12** Attach the removed tool to the bottom hook again, and release the drum lock.

2-4 Replacement of the spring



2-4-1 Removal of the spring

1 Remove the retaining ring from the end of the worm.



2 Turn the worm in the "-" direction (counterclockwise) until the worm comes off and release the spring tension. Pull the wire rope to confirm that no spring tension remains.



For models EWF-40 to 120, the washer comes off together with the worm. Keep the washer because it is used for reinstallation. If the washer cannot be removed, follow step **10** to remove the washer.

Spring Balancer Repair Manual

- **3** Remove the balancer from the support member and place it on the ground or on a workbench.
- **4** Remove the gauge.



5 Only for EWF-22 and 30, remove the hex. socket button bolts (2 pieces), and remove the wire guide. (Not applicable to other models.)



6 Loosen the set screw and remove all pins.



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7 Remove the plug with a hex. key.



8 Pull the wire rope from the drum until it is totally removed.

REMINDER

If the end of the wire rope becomes stuck while drawing the wire rope into the drum, push or squeeze the end of the wire rope into the drum using a tool to dislodge it.



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9 Loosen the hex. head bolts and remove the cover.



10 Remove the spring assembly, drum, and spindle as one unit from the casing.



For EWF-40 and the models with a larger capacity, if the washer cannot be removed in step **2**, remove the remaining washer from the inside of the casing. Keep the washer because it is used for reinstallation.

11 Remove the spindle.



Remove the hex. head bolts and the spring washers, and separate the spring assembly from the drum.



Remove the bushing from the spring assembly.





2-4-2 Assembling of the spring

1 Insert the bushing into the spring assembly.



2 Attach the spring assembly on the drum with the hex. head bolts and the spring washers.



3 Attach the spindle.


Spring Balancer Repair Manual

4 Attach the spring assembly, drum, and spindle to the casing.



5 Attach the cover, and attach the hex. head bolts and the spring washers.



6 Insert the wire rope into the drum through wire rope insertion hole B from side A as shown in the figure below, and pass the wire rope inside the drum.



7 Pull out the end of the wire rope through the window and insert the end into the hole for the plug.



Sectional drawing

8 Attach the plug and tighten it with a hex. key.



Sectional drawing

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9 Only for EWF-22 and 30, attach the wire guide with the hex. socket button bolts (2 pieces). Tighten the hex. socket button bolts with a torque between 2.8 and 3.0 N⋅m. (Not applicable to other models.)



10 Attach the worm and attach the retaining ring. For models EWF-40 to 120, attach the washer together with the worm.



11 Turn the worm in the "+" direction (clockwise) and wind the spring.

REMINDER

When the worm is turned, the wire rope is wound inside the drum. Prevent the wire rope from coming off the groove on the drum.

After the wire rope is completely wound inside the drum, further turn the worm by the number of times described in the table below.

Model	Number of worm turns	Setting weight
EWF-9	Approx. 60	Approx.6.5kg
EWF-15	Approx. 50	Approx.12kg
EWF-22	Approx. 75	Approx.18kg
EWF-30	Approx. 80	Approx.26kg
EWF-40	Approx. 105	Approx.35kg
EWF-50	Approx. 95	Approx.45kg
EWF-60	Approx. 115	Approx.55kg
EWF-70	Approx. 90	Approx.65kg
EWF-90	Approx. 135	Approx.80kg
EWF-105	Approx. 145	Approx.95kg
EWF-120	Approx. 130	Approx.110kg



- **12** Attach a weight whose mass (weight) has been measured within the capacity range to the bottom hook, and adjust the spring tension. (See "5-2-2 Installation of tools and equipment and adjustment of the spring tension" in the Users Manual)
- **13** Attach the gauge according to the adjusted load.



15 Align the notch on the pin with the tip of the set screw, and fix the pin with the set screw.



🕂 WARNING



If the pins are not installed correctly, the fall-arrest device may not be activated when the spring is ruptured, causing an injury or property damage. Be sure to install all pins, and correctly fix them with the set screws.

2-5 Replacement of the wire guide

🕂 WARNING

Do not remove the tool before checking that the drum is securely locked by moving the tool (equipment) up and down.

If the drum is locked inadequately, the drum lock may be released during the work. Then, the wire rope may be quickly wound up, causing an injury.

1 Extend the wire rope to a position where the wire guide can be replaced.



2 Turn the spring pin to the lock position, and lock the drum. (See "6-3 Operation method of the drum lock" in the Users Manual)



- **3** Before removing the tool (equipment), move the tool up and down to check that the drum is securely locked.
- 4 Remove the balancer from the support member and place it on the ground or on a workbench.

5 Remove the hex. socket button bolts (2 pieces), and remove the wire guide from the casing. For EWF-90, 105, and 120, keep the spacers that come off together with the wire guide.



EWF-9, 15, 22, 30, 40, 50, 60, 70

- EWF-90, 105, 120
- 6 Attach the wire guide with the hex. socket button bolts (2 pieces). Tighten the hex. socket button bolts with a torque between 2.8 and 3.0 N⋅m.



The hex. socket button bolts are processed to prevent looseness. Always replace the used screws with new ones after removing them.

- 7 Install the balancer to the support members. (See "5-2-1 Installation of the Spring Balancer" in the Users Manual)
- 8 Attach the removed tool to the bottom hook again, and release the drum lock.



2-6 Countermeasures when the wire rope is caught between the drum and the casing

1 Strongly pull the wire rope with the tool (equipment) attached.

REMINDER

Inspect the wire rope after pulling it out. Replace the wire rope if any damage is found.

2 If the wire rope cannot be pulled out, remove the retaining ring from the end of the worm.



3 To release the spring tension, turn the worm in the "-" direction (counterclockwise) and remove the worm.



For models EWF-40 to 120, the washer comes off together with the worm. Keep the washer because it is used for reinstallation. If the washer cannot be removed, follow step $\boldsymbol{8}$ to remove the washer.

4 Remove the tool from the bottom hook, and remove the balancer from the support members.

Spring Balancer Repair Manual

5 Only for EWF-22 and 30, remove the hex. socket button bolts (2 pieces), and remove the wire guide. (Not applicable to other models.) Λ



6 Loosen the set screw and remove all pins.



7 Remove the gauge.



8 Loosen the hex. head bolts and remove the cover.



For models EWF-40 to 120, if the washer cannot be removed in step **3**, remove the washer from the inside. (See step **10** in "2-4-1 Removal of the spring")

- **9** Pull out the wire rope completely, and inspect the wire rope. Replace the wire rope if any damage is found.
- **10** Attach the cover, and attach the hex. head bolts and the spring washers.
- **11** Only for EWF-22 and 30, install the wire guide, and attach the hex. socket button bolts (2 pieces).

Tighten the hex. socket button bolts with a torque between 2.8 and 3.0 N·m. (Not applicable to other models.)



12 Attach the worm and attach the retaining ring. For models EWF-40 to 120, install the washer together with the worm.



13 Adjust the spring tension, and attach the gauge and the pins. (See steps **11** to **15** in "2-4-2 Assembling of the spring")

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PARTS LIST

Spring Balancer

EWF-9	EWF-40	EWF-90
EWF-15	EWF-50	EWF-105
EWF-22	EWF-60	EWF-120
EWF-30	EWF-70	



This Parts List covers products from 2021 onwards. Please contact us for any inquiries regarding other parts of the product.

1. Introduction

- Please use only genuine parts for replacements or repairing.
- Scope of the parts list

This parts list shows parts for the Spring balancer EWF series. Models are as below.

Model	Capacity range (kg)	Factory Setting Load(kg)	Stroke (m)	Wire rope diameter(φ mm)	Mass (kg)
EWF-9	4.5~9.0	6.5	1.3	4.0	3.5
EWF-15	9.0~15.0	12	1.3	4.0	3.8
EWF-22	15.0~22.0	18	1.5	4.76	7.3
EWF-30	22.0~30.0	26	1.5	4.76	7.7
EWF-40	30.0~40.0	35	1.5	4.76	9.7
EWF-50	40.0~50.0	45	1.5	4.76	10.1
EWF-60	50.0~60.0	55	1.5	4.76	11.1
EWF-70	60.0~70.0	65	1.5	4.76	11.4
EWF-90	70.0~90.0	80	2.0	4.76	21.9
EWF-105	85.0~105.0	95	2.0	4.76	24.0
EWF-120	100.0~120.0	110	2.0	4.76	27.5

• How to find the parts from the list

Please refer the reference number on the exploded view and choose the parts from the list according to its reference number.

Ref.	Parts No.	Description	Qua	ntity	Remarks
No	Farts No.	Description	EWF-9	EWF-15	Remarks
—	LBP001097	Casing assembly	1	1	
1	P2B100131	—Casing	1	1	
_	LBP000262	-Hook complete	1	1	
2	_	— — Hook	1	1	
-	LBP000263	——Latch set	1	1	
3	_	———Latch ——	1	1	
4		Spring	1	1	
5	-	Rivet	1	1	
6	—	— — Shaft	1	1	

The mark indicates the range of the set or the complete unit.

• How to order the parts

Please inform us or our distributors of the parts information which include the model, part description, parts number and quantity.

Example

model:EWF-9 parts name: drum parts number: P2B100045 quantity: 1

2. Parts list

2-1 Spring balancer Body

■ EWF-9/EWF-15



Ref.	Dauta Na	Description	Qua	antity	Demendue
No	Parts No.	Description	EWF-9		Remarks
_	LBP001097	Casing assembly	1	1	
1	P2B100131	—Casing	1	1	
—	LBP000262	—Hook complete	1	1	
2	—	— — Hook	1	1	
—	LBP000263	——Latch set	1	1	
3	—	———Latch	1	1	
4	—	— — — Spring	1	1	
5	—	Rivet	1	1	
6	—	— — Shaft	1	1	
7	—	——Rivet	1	1	
8	P2B400347	—Pin	1	1	
9	P2B400081	— Spring	1	1	
11	P2B400224	—Spring pin	1	1	
12	P2B400348	—Cap	2	2	
13	P2B400044	—Pin	3	3	
14	P2B400041	—Set screw	3	3	
15	P2B300160	Spindle	1	1	
19	P2B100045	Drum	1	1	

Ref.			Qua	antity		
No	Parts No.	Description	EWF-9	EWF-15	Remarks	
_	LBP000596	Spring assembly	1	_		
_	LBP000597	Spring assembly	-	1		
20	-	— Spring	1	1		
21	_	-Spring case	1	1		
-	LBP001822	—Safety pin set	1	1		
45	—	——Safety pin	1	1		
46	—	— — Spring	1	1		
47	_	— — Spacer	1	1		
53	—	——Retaining ring	1	1		
22	—	-Cover	1	1		
23	P2B300163	Bushing	1	1		
24	KA00120510	Hex. Head bolt	4	4		
26	KA31120500	Spring washer	7	7		
_	LBP000264	Cover complete	1	1		
27	—	—Cover	1	1		
28	—	—Bushing	1	1		
29	KA00120520	Hex. Head bolt	3	3		
_	LBP000136	Wire rope assembly	1	1		
30	—	—Wire rope	1	1		
31	—	—Thimble	1	1		
—	LBP001505	—Hook complete	1	1		
32	—	— — Hook	1	1		
—	LBP001524	——Latch set	1	1		
33	—	———Latch	1	1		
34	—	— — — Spring	1	1		
35	—	Rivet	1	1		
36	—	—Lock tube	1	1		
37	—	—Lock tube	1	1		
38	P2B400150	— Collar	1	1		
39	P2B400147	—Buffer	1	1		
40	P2H400007	Plug	1	1		
-	LBP001096	Wire guide set	1	1		
48	—	—Wire guide	1	1		
49	-	—Wire guide	1	1		
50	P2B401213	—Hex. socket button bolt	2	2		
42	P2B300062	Worm	1	1		
43	P2B300165	Gauge	1	-		
43	P2B300166	Gauge	-	1		
44	P2B400165	Screw	1	1		
51	KA40310050	Retaining ring	1	1		
52	P2B300806	Name plate	1	-		
52	P2B300807	Name plate	-	1		



Ref.	Parts No.	Description	Qua	antity	Remarks
No	Parts No.	Description	EWF-22	EWF-30	Remarks
—	LBP001015	Casing assembly	1	1	
1	P2B100125	—Casing	1	1	
—	LBP000215	-Hook complete	1	1	
2	—	——Hook	1	1	
—	LBP000216	——Latch set	1	1	
3	—	— — — Latch	1	1	
4	—	— — — Spring	1	1	
5	—	———Rivet	1	1	
6	—	— — Shaft	1	1	
7	—	Rivet	1	1	
8	P2B400358	—Pin	1	1	
9	P2B400082	— Spring	1	1	
11	P2B400225	—Spring pin	1	1	
12	P2B400359	—Cap	2	2	
13	P2B400045	—Pin	4	4	
14	P2B400042	—Set screw	4	4	
15	P2B300167	Spindle	1	1	
18	KA60103040	Ball bearing	2	2	
19	P2B100047	Drum	1	1	

Ref.		_	Qua	antity	
No	Parts No.	Description	EWF-22	EWF-30	Remarks
_	LBP000598	Spring assembly	1	-	
_	LBP000599	Spring assembly	-	1	
20	-	— Spring	1	1	
21	—	—Spring case	1	1	
_	LBP001823	—Safety pin set	1	1	
45	—	——Safety pin	1	1	
46	—	——Spring	1	1	
47	—	——Spacer	1	1	
53	—	——Retaining ring	1	1	
22	—	-Cover	1	1	
23	P2B300194	Bushing	1	1	
24	KA00120610	Hex. Head bolt	5	5	
25	P2B401234	Hex. Head bolt	1	1	
26	KA31120600	Spring washer	10	10	
—	LBP000265	Cover complete	1	1	
27	—	-Cover	1	1	
28	—	—Bushing	1	1	
29	KA00120620	Hex. Head bolt	4	4	
—	LBP000139	Wire rope assembly	1	1	
30	—	—Wire rope	1	1	
31	—	— Thimble	1	1	
-	LBP002127	—Hook complete	1	1	
32	—	— — Hook	1	1	
—	LBP002128	——Latch set	1	1	
33	—	———Latch	1	1	
34	—	———Spring	1	1	
35	—	Rivet	1	1	
36	—	—Lock tube	1	1	
37	—	—Lock tube	1	1	
38	P2B400151	—Collar	1	1	
39	P2B400148	—Buffer	1	1	
40	P2B400179	Plug	1	1	
—	LBP001021	Wire guide set	1	1	
48	-	—Wire guide	1	1	
49	—	—Wire guide	1	1	
50	P2B401213	—Hex. socket button bolt	2	2	
42	P2B300062	Worm	1	1	
43	P2B300196	Gauge	1	-	
43	P2B300197	Gauge	-	1	
44	P2B400165	Screw	1	1	
51	KA40310050	Retaining ring	1	1	
52	P2B300734	Name plate	1	-	
52	P2B300735	Name plate	-	1	

■ EWF-40/EWF-50/EWF-60/EWF-70



Ref.	Dauta Na	Description		Qua	ntity		Domoriko
No	Parts No.	Description	EWF-40	EWF-50	EWF-60	EWF-70	Remarks
_	LBP001016	Casing assembly	1	1	1	1	
1	P2B100169	-Casing	1	1	1	1	
—	LBP000215	—Hook complete	1	1	1	1	
2	_	— — Hook	1	1	1	1	
—	LBP000216	——Latch set	1	1	1	1	
3	_	———Latch	1	1	1	1	
4	_	— — — Spring	1	1	1	1	
5	_	———Rivet	1	1	1	1	
6	_	— — Shaft	1	1	1	1	
7	_	——Rivet	1	1	1	1	
8	P2B400380	—Pin	1	1	1	1	
9	P2B400082	— Spring	1	1	1	1	
11	P2B400225	-Spring pin	1	1	1	1	
12	P2B400359	-Cap	2	2	2	2	
15	P2B300198	Spindle	1	1	-	-	
15	P2B300199	Spindle	-	-	1	1	
16	P2B400164	Кеу	1	1	1	1	
17	P2B300051	Worm wheel	1	1	1	1	
18	KA60103040	Ball bearing	2	2	2	2	
19	P2B100047	Drum	1	1	1	1	
	LBP000600	Spring assembly	1	-	-	-	
_	LBP000601	Spring assembly	-	1	-	-	
—	LBP000602	Spring assembly	-	-	1	-	
_	LBP000603	Spring assembly	-	-	-	1	

Ref.	Quantity					_	
No	Parts No.	Description	EWF-40	EWF-50	EWF-60	EWF-70	Remarks
20	_	— Spring	2	2	2	2	
21	_	—Spring case	1	1	1	1	
-	LBP001140	—Safety pin set	1	1	1	1	
45	_	——————————————————————————————————————	1	1	1	1	
46	_	— — Spring	1	1	1	1	
47	_	Spacer	1	1	1	1	
53	_	– – Retaining ring	1	1	1	1	
22	_	-Cover	1	1	1	1	
23	P2B300203	Bushing	1	1	_	_	
23	P2B300204	Bushing	_	_	1	1	
24	KA00120610	Hex. Head bolt	5	5	5	5	
25	P2B401234	Hex. Head bolt	1	1	1	1	
26	KA31120600	Spring washer	10	10	10	10	
_	LBP001019	Cover assembly	1	1	-	-	
_	LBP001020	Cover assembly	_	_	1	1	
27	_	Cover	1	1	1	1	
28	_	— — Bushing	1	1	1	1	
13	P2B400045	-Pin	4	4	4	4	
14	P2B400042	-Set screw	4	4	4	4	
29	KA00120640	Hex. Head bolt	4	4	4	4	
	LBP000139	Wire rope assembly	1	1	1	1	
30	_	-Wire rope	1	1	1	1	
31	_	-Thimble	1	1	1	1	
_	LBP002127	-Hook complete	1	1	1	1	
32	_	Hook	1	1	1	1	
-	LBP002128	Latch set	1	1	1	1	
33	_	Latch	1	1	1	1	
34	_	Spring	1	1	1	1	
35	_	Rivet	1	1	1	1	
36	_	—Lock tube	1	1	1	1	
37	_	-Lock tube	1	1	1	1	
38	P2B400151	-Collar	1	1	1	1	
39	P2B400148	-Buffer	1	1	1	1	
40	P2B400179	Plug	1	1	1	1	
_	LBP001021	Wire guide set	1	1	1	1	
48	_	-Wire guide	1	1	1	1	
49	_	-Wire guide	1	1	1	1	
50	P2B401213	-Hex. socket button bolt	2	2	2	2	
41	P2B400163	Washer	1	1	1	1	
42	P2B300063	Worm	1	1	1	1	
43	P2B300205	Gauge	1	-	_	_	
43	P2B300206	Gauge	_	1	-	-	
43	P2B300207	Gauge	-	_	1	-	
43	P2B300208	Gauge	-	-	-	1	
44	P2B400165	Screw	1	1	1	1	
51	KA40310060	Retaining ring	1	1	1	1	
52	P2B300738	Name plate	1	_	_	_	
52	P2B300739	Name plate	_	1	_	_	
52	P2B300740	Name plate	_	_	1	_	
52	P2B300740 P2B300741	Name plate	_	_	-	1	
52	1 2000/41	Numo place					

■ EWF-90/EWF-105/EWF-120



Ref.	Parts No.	Description		Quantity		Remarks
No	Parts No.	Description	EWF-90	EWF-105	EWF-120	Remarks
—	LBP001133	Casing assembly	1	1	1	
—	LBP001134	-Casing compete	1	1	1	
1	P2B100133	——Casing	1	1	1	
2	P2B401334	— — Bushing	1	1	1	
-	LBP001135	——Hook complete	1	1	1	
3	—	— — Hook	1	1	1	
-	LBP001136	——Latch set	1	1	1	
4	—	———Latch	1	1	1	
5	—	— — — Spring	1	1	1	
6	—	Rivet	1	1	1	
7	P2B401338	— — Shaft	1	1	1	
8	KA46100838	——Rivet	1	1	1	
9	P2B401339	—Pin	1	1	1	
10	P2B401340	— Spring	1	1	1	
11	P2B400249	-Screw	1	1	1	
12	P2B401341	—Spring pin	1	1	1	
13	P2B400359	-Cap	2	2	2	
14	P2B401342	—Pin	4	4	4	
15	P2B400042	-Set screw	4	4	4	
16	P2B300818	Spindle	1	-	-	
16	P2B300819	Spindle	-	1	-	
16	P2B300820	Spindle	-	-	1	
17	P2B401343	Кеу	1	1	1	
18	P2B300821	Gear	1	1	1	
19	KA60104060	Ball bearing	2	2	2	
20	P2B100134	Drum	1	1	1	
—	LBP001137	Spring assembly	1	-	-	
-	LBP001138	Spring assembly	-	1	-	
_	LBP001139	Spring assembly	-	_	1	

Ref.		_				
No	Parts No.	Description	EWF-90	Quantity EWF-105	EWF-120	Remarks
21	—	—Spring case	1	1	1	
22	-	— Spring	3	3	4	
—	LBP001140	—Safety pin set	2	2	2	
23	-	——Safety pin	2	2	2	
24	—	——Spring	2	2	2	
25	-	——Spacer	2	2	2	
26	—	——Retaining ring	2	2	2	
27	—	-Cover	1	1	1	
28	P2B300828	Bushing	1	-	-	
28	P2B300829	Bushing	-	1	-	
28	P2B300830	Bushing	-	-	1	
29	KA00910816	Cap screw	5	5	5	
30	KA00910812	Cap screw	1	1	1	
31	KA31120800	Spring washer	6	6	6	
32	KA60103050	Ball bearing	1	1	1	
-	LBP001141	Cover assembly	1	-	-	
-	LBP001142	Cover assembly	-	1	-	
-	LBP001143	Cover assembly	-	-	1	
-	LBP001144	-Cover complete	1	-	-	
—	LBP001145	-Cover complete	-	1	-	
-	LBP001146	-Cover complete	-	-	1	
33	-	Cover	1	1	1	
34	-	— — Bushing	1	1	1	
14	P2B401342	Pin	4	4	4	
15	P2B400042	-Set screw	4	4	4	
35	KA00120835	Hex. head bolt	6	6	6	
36	KA20120800	Het. nut	6	6	6	
- 27	LBP001390	Wire guide set	1	1	1	
37 38	– P2B401352	—Wire guide —Spacer	2	2	2	
39	P2B401332	-Hex. socket button bolt	2	2	2	
- 39	LBP001094	Wire rope assembly	1	1	1	
40		-Wire rope	1	1	1	
41	_	-Thimble	1	1	1	
_	LBP002127	-Hook complete	1	1	1	
42	_	Hook	1	1	1	
-	LBP002128	Latch set	1	1	1	
43	_	————Latch	1	1	1	
44	_	— — — Spring	1	1	1	
45	_		1	1	1	
46	-	-Lock tube	1	1	1	
47	—	-Lock tube	1	1	1	
48	P2B400151	-Collar	1	1	1	
49	P2B400148	—Buffer	1	1	1	
50	P2B400179	Plug	1	1	1	
51	P2H401371	Washer	1	1	1	
52	P2B300832	Worm	1	1	1	
53	KA40310080	Retaining ring	1	1	1	
-	LBP001148	Gauge assembly	1	-	-	
-	LBP001149	Gauge assembly	-	1	-	
_	LBP001150	Gauge assembly	-	-	1	
_	LBP001150	Gauge assembly	-	-	1	
54	—	— Gauge	1	1	1	
55	—	—Label	1	1	1	
56	P2B300838	Name plate	1	-	-	
56	P2B300839	Name plate	-	1	-	
56	P2B300840	Name plate	-	-	1	
57	P2B400165	Screw	1	1	1	

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